

**Garant****DNMG 150412, Type: HB7020****Order data**

|              |               |
|--------------|---------------|
| Order number | 250769 HB7020 |
| GTIN         | 4045197949158 |
| Item class   | 21G           |

**Description**

DNMG 150412 HB7020 Grade: HB7020

Chip breaker: SM

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 5 mmFeed  $f$ : 0.2 - 0.5 mm/rev.Cutting speed  $v_c$  main application: 120 - 350 m/min**Technical description**

|                               |                                    |
|-------------------------------|------------------------------------|
| Cutting conditions            | slightly interrupted               |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Main application              | P                                  |
| Cutting depth $a_p$           | 0.5 - 5 mm                         |
| Tool material                 | Carbide                            |
| Feed $f$                      | 0.2 - 0.5 mm/rev.                  |
| Corner radius                 | 1.2 mm                             |

|                                      |                              |
|--------------------------------------|------------------------------|
| Grade                                | HB7020                       |
| Cutting speed $v_c$ main application | 120 - 350 m/min              |
| Chip breaker                         | SM                           |
| ISO code indexable insert            | DNMG 150412                  |
| Number of changes/inserts            | 4                            |
| Tolerance                            | M                            |
| Type of product                      | Indexable insert for turning |